

State of Utah

SPENCER J. COX Governor

DEIDRE HENDERSON Lieutenant Governor Department of Environmental Quality

> Kimberly D. Shelley Executive Director

DIVISION OF AIR QUALITY Bryce C. Bird Director

DAQE-AN105710047-21

May 10, 2021

Matt Tobey Rio Tinto Kennecott Utah Copper LLC 4700 Daybreak Parkway South Jordan, UT 84095 jenny.esker@riotinto.com

Dear Mr. Tobey:

Re: Approval Order: Administrative Amendment of Approval Order DAQE-AN105710042-18 to Incorporate Requirements of the PM<sub>2.5</sub> Serious SIP Project Number: N105710047

The attached Approval Order (AO) is issued pursuant to the Notice of Intent (NOI) received on March 8, 2021. Rio Tinto Kennecott Utah Copper LLC must comply with the requirements of this AO, all applicable state requirements (R307), and Federal Standards.

The project engineer for this action is **Ms. Catherine Wyffels**, who can be contacted at (385) 306-6531 or cwyffels@utah.gov. Future correspondence on this AO should include the engineer's name as well as the DAQE number shown on the upper right-hand corner of this letter.

Sincerely,

n a A

Bryce C. Bird Director

BCB:CW:sb

cc: Salt Lake Valley Health Department Dan Fagnant, EPA Region 8

## **STATE OF UTAH**

## Department of Environmental Quality Division of Air Quality

# APPROVAL ORDER DAQE-AN105710047-21 Administrative Amendment of Approval Order DAQE-AN105710042-18 to Incorporate Requirements of the PM<sub>2.5</sub> Serious SIP

Prepared By Ms. Catherine Wyffels, Engineer (385) 306-6531 cwyffels@utah.gov

Issued to Rio Tinto Kennecott Utah Copper LLC - Mine & Copperton Concentrator

> Issued On May 10, 2021

> > **Issued By**

Sault

Bryce C. Bird Director Division of Air Quality

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### **GENERAL INFORMATION**

#### **CONTACT/LOCATION INFORMATION**

**Owner Name** Rio Tinto Kennecott Utah Copper LLC

Mailing Address 4700 Daybreak Parkway South Jordan, UT 84095

Source Contact Name Jenny Esker Phone (801) 569-6494 Email jenny.esker@riotinto.com **Source Name** Rio Tinto Kennecott Utah Copper LLC - Mine & Copperton Concentrator

**Physical Address** 8362 West 10200 South Bingham Canyon, UT 84006

UTM Coordinates 407,000 m Easting 4,493,000 m Northing Datum NAD27 UTM Zone 12

SIC code 1021 (Copper Ores)

#### **SOURCE INFORMATION**

General Description

Rio Tinto Kennecott Utah Copper LLC (KUC) owns and operates the Bingham Canyon Mine (BCM) and the Copperton Concentrator. The BCM is an open pit mining operation located in the southwest corner of Salt Lake County, Utah. Ore from the mine is conveyed to the Copperton Concentrator located approximately five (5) miles north of the open pit in Copperton, Utah where it is ground and treated to produce copper concentrate.

The ore and waste rock at the BCM are transferred from the mining areas to other areas of the mine through a series of transfers using haul trucks and conveyor belts. Ore is transferred to the in-pit crusher with haul trucks from the shovel face and waste rock is hauled to dumping areas with haul trucks. After the ore is crushed it is transferred to the Copperton Concentrator by conveyor belts. Once the ore is processed at the concentrator, it is transferred to the smelter.

<u>NSR Classification</u> Administrative Amendment

Source Classification

Located in Northern Wasatch Front O3 NAA, Salt Lake City UT PM<sub>2.5</sub> NAA, Salt Lake County SO<sub>2</sub> NAA Salt Lake County Airs Source Size: B

<u>Applicable Federal Standards</u> NSPS (Part 60), A: General Provisions NSPS (Part 60), LL: Standards of Performance for Metallic Mineral Processing Plants

NSPS (Part 60), OOO: Standards of Performance for Nonmetallic Mineral Processing Plants NSPS (Part 60), IIII: Standards of Performance for Stationary Compression Ignition Internal Combustion Engines NSPS (Part 60), JJJJ: Standards of Performance for Stationary Spark Ignition Internal Combustion Engines MACT (Part 63), A: General Provisions MACT (Part 63), ZZZZ: National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines Title V (Part 70) Area Source

Project Description

DAQ is amending the BCM AO to reflect the equipment evaluated in the  $PM_{2.5}$  Serious SIP and incorporate the requirements in Section IX, Part H.12.h. The following updates were made as part of this administrative amendment:

1) Removed second in-pit crusher and associated conditions from the AO. This crusher was permitted in 2011 and was listed as II.A.3 in DAQE-AN105710042-18. Since then, KUC's mining needs have changed and the BCM will not install this crusher. The second in-pit crusher was not included in the  $PM_{2.5}$  Serious SIP.

2) Updated the emission limit in II.B.1.a for the main in-pit crusher baghouse vent to match the BACT limit in Part H.12.h.i.C.

3) Updated II.B.1.f.C to specify that the 30,000 miles limit applies to diesel-powered vehicle, as per language in Part H.12.h.i.A.

4) Added the monitoring language for the daily total mileage in Part H.12.h.i.A to II.B.1.f.

5) Made other editorial changes to use current DAQ language and format.

#### **SUMMARY OF EMISSIONS**

The emissions listed below are an estimate of the total potential emissions from the source. Some rounding of emissions is possible.

Criteria Pollutant	Change (TPY)	Total (TPY)
CO <sub>2</sub> Equivalent	0	8320.18
Carbon Monoxide	0	1707.70
Nitrogen Oxides	0	5842.11
Particulate Matter - PM <sub>10</sub>	0	1519.21
Particulate Matter - PM <sub>2.5</sub>	0	369.21
Sulfur Dioxide	0	7.43
Volatile Organic Compounds	0	314.13

Hazardous Air Pollutant	Change (lbs/yr)	Total (lbs/yr)
Total HAPs (CAS #THAPS)	0	3480
	Change (TPY)	Total (TPY)
Total HAPs	0	1.74

## **SECTION I: GENERAL PROVISIONS**

I.1	All definitions, terms, abbreviations, and references used in this AO conform to those used in the UAC R307 and 40 CFR. Unless noted otherwise, references cited in these AO conditions refer to those rules. [R307-101]
I.2	The limits set forth in this AO shall not be exceeded without prior approval. [R307-401]
I.3	Modifications to the equipment or processes approved by this AO that could affect the emissions covered by this AO must be reviewed and approved. [R307-401-1]
I.4	All records referenced in this AO or in other applicable rules, which are required to be kept by the owner/operator, shall be made available to the Director or Director's representative upon request, and the records shall include the two-year period prior to the date of the request. Unless otherwise specified in this AO or in other applicable state and federal rules, records shall be kept for a minimum of two (2) years. [R307-401-8]
I.5	At all times, including periods of startup, shutdown, and malfunction, owners and operators shall, to the extent practicable, maintain and operate any equipment approved under this AO, including associated air pollution control equipment, in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Director which may include, but is not limited to, monitoring results, opacity observations, review of operating and maintenance procedures, and inspection of the source. All maintenance performed on equipment authorized by this AO shall be recorded. [R307-401-4]
I.6	The owner/operator shall comply with R307-150 Series. Inventories, Testing and Monitoring. [R307-150]
I.7	The owner/operator shall comply with UAC R307-107. General Requirements: Breakdowns. [R307-107]

# SECTION II: PERMITTED EQUIPMENT

### II.A <u>THE APPROVED EQUIPMENT</u>

II.A.1	<b>KUC Bingham Mine</b> KUC operates the BCM. KUC removes ore from the BCM by drilling, blasting, crushing and hauling.
II.A.2	Main In-pit Crusher
	Main in-nit crusher
	Main in git of usion
	Main in-pit crusher bagnouse
II.A.3	Portable Roadbase Crushers
	Two (2) portable crushing and screening plants used to crush material for road base
	Maximum emisher unit conscitu 700 tons per bour coch
	Maximum crusher unit capacity 700 tons per nour, each
II.A.4	Conveyors
	Conveyors and two (2) transfer points with baghouses (Baghouses $C6/C7$ and Baghouses $C7/C8$ )
	Conveyors and the (2) damater points that eagleduses (Daghouses Cole) and Daghouses Cole)

II.A.5	Lime Silos Lime silos with fabric type bin vent control units				
II.A.6	Sample Preparation Equipment Sample preparation equipment with baghouse				
II.A.7	SX/EW plant SX/EW plant with electrowinning acid mist eliminator				
II.A.8	Degreasers Various degreasing parts washers				
II.A.9	Gasoline Fueling Stations				
II.A.10	LPG-Fired Emergency Generators Nine (9) Liquefied Petroleum gas-fired emergency generators				
	Site Maximum Rating				
	Lark Gate#1107 Brake Horsepower (BHP)				
	#2 49 BHP Production Control Building 6600 150 BHP				
	Communications 6190 75 BHP				
	Mandy's Landing 75 BHP Fast Side Dump 49 BHP				
	Zelnora 49 BHP				
	SAM Site 49 BHP Substation 2 49 BHP				
ПА 11	Direct First Francesco Constant				
II.A.11	Five (5) diesel-fired emergency generators				
	1) Support Generator 1 Maximum rating 2,250 kW				
	2) Support Generator 2 Maximum rating 700 kW				
	3) Support Generator 3 Maximum rating 700 kW				
	4) Support Generator 4 Maximum rating 500 kW				
	5) Support Generator 5 Maximum rating 2,000 kW				
II.A.12	Concrete Batch Plant				
	1) One (1) 25 cubic yard per hour batch plant controlled by a baghouse				
	2) One (1) cement storage silo controlled by a baghouse				
	3) Conveyors and cement trucks				
	4) Storage silos with fabric filters				
1					

II.A.13	Crush Portab rock.	<b>Crushers and Screens</b> Portable crushing and screening plants with associated conveyors used to crush ore and waste rock.				
	Conve	yors Partially enclosed transfer points or water sprays				
II.A.14	Under	Ground Mining Support Equipment				
	1)	One (1) 150 cubic yard per hour batch plant controlled by baghouse				
		a) One (1) cement storage silo controlled by baghouse				
		b) Conveyors and cement trucks				
		c) Storage silos with fabric filters				
	2)	One (1) natural gas-fired boiler rated at maximum of 2.0 MMBTU/hr				
	3)	One (1) natural gas-fired boiler rated at maximum of 4.0 MMBTU/hr				
	4)	Three (3) diesel-fired heaters, each rated maximum of 4.2 MMBTU/hr				
	5)	One (1) diesel-fired generator, rated maximum of 71 kW				

### SECTION II: SPECIAL PROVISIONS

#### II.B <u>REQUIREMENTS AND LIMITATIONS</u>

II.B.1	Limitations and Test Procedures					
II.B.1.a	Emissions at all times from the indicated emission points after primary control shall not exceed the following rates and concentrations:					
	A. Main In-Pit Crusher Baghouse Vent					
	Pollutant lb/hr grains per dry standard cubic foot (dscf) (680F, 29.92 in Hg)				t (dscf)	
	$PM_{10}$	1.77	0.016			
	PM <sub>2.5</sub>	0.78	0.007			
	B. Controlled Drop Point Baghouse Vent @ Tunnel Exit Near Copperton (C6/C7)					ar Copperton (C6/C7)
	Pollutant lb/hr grains per dry standard cubic foot (dscf) (680F, 29.92 in Hg)				t (dscf)	
	$PM_{10}$	0.31	0.007			
	C. Controlle	d Drop Point	Baghous	se Vent @ Cop	operton (C7/	C8)
	Pollutant	lb/hr	grains (680F,	per dry standa 29.92 in Hg)	rd cubic foo	t (dscf)
	$PM_{10}$	0.19	0.007.			
	[R307-401-8]					
II.B.1.b	Stack testing to show compliance with the emission limitations stated in the above condition shall be performed as specified below:					
	A. Emissions Point			Pollutant	Testing Status	Test Frequency
	Main In-Pit Crus Vent	her Baghouse		$PM_{10}$ $PM_{2.5}$	* *	# #
	Controlled Drop Vent @ Tunnel E Copperton (C6/C	Point Baghous Exit Near 7)	se	$PM_{10}$	*	#
	Controlled Drop Vent @ Copperto	Point Baghous on (C7/C8)	se	$PM_{10}$	*	#
	B. Testing S	tatus				
	* The initia	al testing has a	lready b	een performed	1.	
	# Test every three (3) years. If a unit is not in operation when a test is due, the owner/operator may request an extension for the test.					

C.	Notification
	The Director shall be notified at least 30 days prior to conducting any required emission testing. A source test protocol shall be submitted with the testing notification is submitted to the Director.
	The source test protocol shall be approved by the Director prior to performing the test(s). The source test protocol shall outline the proposed test methodologies, and stack to be tested. A pretest conference shall be held, if directed by the Director.
D.	Sample Location
	The emission point shall be designed to conform to the requirements of 40 CFR 60, Appendix A, Method 1, or other EPA approved methods acceptable to the Director. An Occupational Safety and Health Administration (OSHA) or Mine Safety and Health Administration (MSHA) approved access shall be provided to the test location.
E.	Volumetric Flow Rate
	40 CFR 60, Appendix A, Method 2 or other EPA approved testing methods acceptable to the Director.
F.	PM <sub>10</sub> /PM <sub>2.5</sub>
	For stacks in which no liquid drops are present, the following methods shall be used: 40 CFR 51, Appendix M, Methods 201 or 201a or other EPA-approved testing method acceptable to the Director. The back half condensable particulate emissions shall also be tested (where applicable) using 40 CFR 51, Appendix M Method 202, or other EPA-approved testing method acceptable to the Director. All particulate captured using Method 202 shall be considered $PM_{2.5}$ and/or $PM_{10}$ .
	For stacks in which liquid drops are present, methods to eliminate the liquid drops shall be explored. If no reasonable method to eliminate the drops exists, then the following methods shall be used: 40 CFR 60, Appendix A, Method 5, 5a, 5d, 5i or other as appropriate. If using Method 5 or any variation of Method 5, a scanning electron microscopy analysis or other equivalent method shall be used to determine the fraction of $PM_{10}$ and/or $PM_{2.5}$ , as approved by the Director. The back half condensable particulate emissions shall also be tested using 40 CFR 51, Appendix M Method 202 or other EPA-approved testing method acceptable to the Director. All particulate captured using Method 202 shall be considered $PM_{2.5}$ and/or $PM_{10}$ .
	For filterable emission limits, condensable emissions shall not be used for compliance demonstrations. For filterable + condensable emission limits, both filterable and condensable emissions shall be used for compliance demonstrations.
[R307-	401-8]

II.B.1.c	G.	Calculations
		To determine mass emission rates (lb/hr, etc.) the pollutant concentration as determined by the appropriate methods above shall be multiplied by the volumetric flow rate and any necessary conversion factors determined by the Director, to give the results in the specified units of the emission limitation.
	H.	Source Operation
		For a new source/emission point, the production rate during all compliance testing shall be no less than 90% of the production capacity of the equipment. If the maximum production capacity has not been achieved at the time of the test, the following procedure shall be followed:
		1) Testing shall be at no less than 90% of the production rate achieved to date.
		2) If the test is passed, the new maximum allowable production rate shall be 110% of the tested achieved rate. This new allowable maximum production rate shall remain in effect until successfully tested at a higher rate. This process may be repeated until the maximum AO production rate is achieved.
		For an existing source/emission point, the production rate during all compliance testing shall be no less than 90% of the maximum production achieved in the previous three (3) years.
	[R307-	-401-8]

II.B.1.d	Visible emissions from the following emission points shall not exceed the following values:		
	А.	Main In-Pit crusher baghouse vent	7% opacity
	В.	Controlled drop point baghouse vent @ tunnel exit near Copperton (C6/C7)	7% opacity
	C.	Controlled drop point baghouse vent @ Copperton (C7/C8)	7% opacity
	D.	Concrete batch plant baghouse	10% opacity
	E.	All other conveyor transfer points	10% opacity
	F.	Lime silos	10% opacity
	G.	Sample preparation equipment with baghouse	10% opacity
	H.	Drilling	10% opacity
	I.	LP gas-fired emergency generators	10% opacity
	J.	Nonmetallic Mineral Processing Screens and Conveyors	7% opacity
	K.	Nonmetallic Mineral Processing Crushers	12% opacity
	L.	Metallic Mineral Processing Equipment	10% opacity
	M.	Electrowinning Plant with electrowinning acid mist eliminator	15% opacity
	N.	All other points except as defined in other conditions of this AO	10% opacity
	Opacit CFR 6	y observations of emissions from stationary source 0, Appendix A, Method 9.	ces shall be conducted according to 40
	[R307-	-201]	
II.B.1.e	For sou 60.11( the sou	urces that are subject to NSPS, opacity shall be de b) and 40 CFR 60, Appendix A, Method 9. It is t urce to supply these observations to the Director.	etermined in accordance with 40 CFR he responsibility of the owner/operator of
	A curre to the i	ent certified observer must be used for these obse initial observations are:	rvations. Emission points that are subject
	А.	All crushers	
	B.	All screens	
	C.	All conveyor transfer points.	
	[40 CF	FR 60 Subpart A]	

II.B.1.f	The following limits shall not be exceeded:						
	A. Total material moved (ore and waste) shall not exceed 260,000,000 tons per rolling 12-month period*.						
	B. Annual emissions of SO <sub>2</sub> shall not exceed 7 tons per rolling 12-month period.						
	C. Maximum total mileage per calendar day for diesel-powered ore and waste haul trucks shall not exceed 30,000 miles.						
	D. Minimum design payload per ore and waste haul truck shall not be less than 240 tons. Minimum design payload for trucks hauling material to develop new mining technologies, and material from maintenance activities shall not be less than 40 tons. Trucks used for underground development and operation may be smaller depending on application.						
	E. Maximum number of wheels per ore or waste haul truck shall not exceed six (6) wheels.						
	F. Height of mine waste dump lift shall not exceed 1000 feet.						
	G. The surface area of the Solvent Extraction/Electrowinning Plant mixer/settlers shall not exceed 1,100 ft <sup>2</sup> .						
	*Total ore and waste limitation shall be applied to dry tons of new material mined at the production shovels face.						
	The owner/operator shall determine compliance with the 12-month period limits on a rolling 12- month total. The owner/operator shall calculate a new 12-month total by the twentieth day of each month using data from the previous 12 months.						
	The owner/operator shall keep records of daily total mileage for all periods when the mine is in operation. The owner/operator shall track haul truck miles with a Global Positioning System or equivalent. The system shall use real time tracking to determine daily mileage.						
	SO <sub>2</sub> emissions from fuel burning shall be determined using the following formula:						
	$SO_2 tpy = (gal fuel/year)*(7.05 lb/gal)*(%S by wt.)/2000 lb/ton*(2 lb SO_2/lb S).$						
	[R307-401-8]						
II.B.1.g	The following site-wide emission limits at the BCM shall not be exceeded:						
	A. $7,350$ tons of NO <sub>x</sub> , PM <sub>10</sub> and SO <sub>2</sub> combined per rolling 12-month period.						
	B. $6,205$ tons of NO <sub>x</sub> , PM <sub>2.5</sub> and SO <sub>2</sub> combined per rolling 12-month period.						
	The owner/operator shall determine compliance with the 12-month period limits on a rolling 12- month total per methodology outlined in Appendix A. The owner/operator shall calculate a new 12-month total by the twentieth day of each month using data from the previous 12 months.						
	[R307-401-8]						
II.B.1.h	The owner/operator shall not operate each emergency engine on site for more than 100 hours per rolling 12-month period during non-emergency situations. There is no time limit on the use of the engines during emergencies. [40 CFR 60 Subpart IIII, 40 CFR 63 Subpart ZZZZ, R307-401-8]						

II.B.1.h.1	To determine compliance with a rolling 12-month total, the owner/operator shall calculate a new 12-month total by the 20th day of each month using data from the previous 12 months. Records documenting the operation of each emergency engine shall be kept in a log and shall include the following:
	A. The date the emergency engine was used
	B. The duration of operation in hours
	C. The reason for the emergency engine usage.
	[40 CFR 63 Subpart ZZZZ, R307-401-8]
II.B.1.h.2	To determine the duration of operation, the owner/operator shall install a non-resettable hour meter for each emergency engine. [40 CFR 63 Subpart ZZZZ, R307-401-8]
II.B.2	Equipment Requirements
II.B.2.a	The Main In-Pit Crusher Baghouse shall control process streams from the Main In-Pit Crusher. This baghouse shall be sized to handle at least 12,898 Dry Standard Cubic Feet per Minute (DSCFM). All exhaust air from the Main In-Pit Crusher shall be routed through the baghouse before being vented to the atmosphere. [R307-401-8]
II.B.2.b	The lime silos fabric bin vent control units shall control process streams from the lime silos. This control unit shall be sized to handle at least 616 DSCFM. All exhaust air from the lime silos shall be routed through the control unit before being vented to the atmosphere. [R307-401-8]
II.B.2.c	The Controlled Transfer Drop Point C6/C7 baghouse shall control process streams from the drop point. This baghouse shall be sized to handle at least 5,120 DSCFM. All exhaust air from the C6/C7 transfer drop point shall be routed through the baghouse before being vented to the atmosphere. [R307-401-8]
II.B.2.d	The Controlled Transfer Drop Point C7/C8 baghouse shall control process streams from the drop point. This baghouse shall be sized to handle at least 3,168 DSCFM. All exhaust air from the C7/C8 transfer drop point shall be routed through the baghouse before being vented to the atmosphere. [R307-401-8]
II.B.2.e	The Sample Preparation baghouse shall control process streams from the sample preparation building crushing and grinding equipment. This baghouse shall be sized to handle at least 4,200 DSCFM. All exhaust air from the sample preparation crusher and grinder shall be routed through the baghouse before being vented to the atmosphere. [R307-401-8]
II.B.2.f	The Electrowinning Acid Mist Eliminator shall control process streams from the electrowinning cells. This mist eliminator shall be sized to handle at least 8,000 actual CFM. Except during service, inspection, and cathode harvest, all exhaust air from the electrowinning cells shall be routed through the mist eliminator before being vented to the atmosphere. [R307-401-8]
II.B.2.g	The solvent extraction tanks and the stripping mixer/settlers shall be covered at all times except during inspection, sampling, and adjustment. [R307-401-8]
II.B.2.h	The concrete batch plant baghouse shall control all process streams from the 25 cubic yard concrete batch plant listed in Condition II.A.12. This baghouse shall be sized to handle at least 3,900 DSCFM. All exhaust air from the concrete batch plant shall be routed through the baghouse before being vented to the atmosphere. [R307-401-8]
II.B.2.i	The owner/operator shall only combust diesel fuel that meets the definition of ultra-low sulfur diesel (ULSD), which has a sulfur content of 15 ppm or less. [R307-401-8]

II.B.2.i.1	To demonstrate compliance with the ULSD fuel requirement, the owner/operator shall maintain records of diesel fuel purchase invoices or obtain certification of sulfur content from the diesel fuel supplier. The diesel fuel purchase invoices shall indicate that the diesel fuel meets the ULSD requirements. [R307-401-8]		
II.B.3	Roads and Fugitive Dust		
II.B.3.a	The owner/operator shall abide by a FDCP acceptable to the Director for control of all dust sources associated with the BCM. The FDCP shall be updated and submitted on an annual basis to the Director by February 1 of every year. This plan shall contain sufficient controls to prevent an increase in $PM_{10}$ emissions above those modeled for this AO. The haul road length, speed, or any other parameters used to calculate the emissions cannot be changed without prior approval from the Director, if the change would result in an increase in emissions above the limitations set in the FDCP. [R307-309]		
II.B.3.b	The BCM shall comply with all applicable requirements of UAC R307-205 and R307-309 for Fugitive Emission and Fugitive Dust sources. The provisions of R307-205 and R307-309 shall not apply to any sources for which limitations for fugitive dust or fugitive emissions are assigned pursuant to R307-401 or R307-305 nor shall they apply to agricultural or horticultural activities. [R307-309]		
II.B.3.c	Control of disturbed or stripped areas is required at all times (24 hours per day every day) for the duration of the project/operation until the area is reclaimed. Records of disturbed area, treatment and/or reclamation shall be kept for all periods when the BCM is in operation. [R307-309]		
II.B.3.d	Visible fugitive dust emissions from haul-road traffic and mobile equipment in operational areas shall not exceed 20% opacity at any point. Visible emission determinations shall use procedures similar to Method 9. The normal requirement for observations to be made at 15-second intervals over a six-minute period, however, shall not apply. Visible emissions shall be measured at the densest point of the plume but at a point not less than 1/2 vehicle length behind the vehicle and not less than 1/2 the height of the vehicle. [R307-309]		
II.B.3.e	Water sprays, chemical dust suppression sprays or enclosures shall be installed at the following points that are not enclosed or have baghouses to control fugitive emissions:		
	A. All stationary and portable conveyor transfer points		
	B. All portable crusher input and output points, and screening unit points or partial enclosures.		
	The sprays shall operate whenever dry conditions warrant or as determined necessary by the Director.		
	[R307-309]		
II.B.3.f	The accessible surfaces of all uncovered storage piles shall be sprayed with water or chemical dust suppressants to minimize generation of fugitive dusts, as dry conditions warrant or as determined necessary by the Director. Records of water and/or chemical dust control treatment shall be kept for all periods when the plant is in operation. [R307-309]		
II.B.3.g	The opacity on active waste slopes shall not exceed 20%. Opacity observations shall be conducted in accordance with 40 CFR 60, Appendix A, Method 9, but the requirement for observations to be made at 15-second intervals over a six-minute period shall not apply. At any time, the owner/operator may propose a compliance method to UDAQ for approval prior to implementation. [R307-309]		

II.B.3.h	The ow from al dust co contain	he owner/operator shall use frequent watering or chemical dust suppressant to control road dust com all trafficked roads and areas in the mine. The owner/operator shall submit an annual road ust control report, in conjunction with the FDCP, by February 1 of each calendar year, ontaining as a minimum the following:		
	A.	A desc	ription of what dust control measures are planned for the coming year	
	B.	A repor	rt of what dust control measures were actually completed during the past year	
	C.	Specifi	c elements of the report will include:	
		1)	A map of all trafficked areas and roads associated with the mine, indicating which areas are planned for water and/or chemical dust suppressant treatment.	
		2)	A description of the chemical dust suppressant and how it will be applied (application rate, application frequency, dilution rate, special application procedure, scarification, etc.).	
		3)	A list of equipment dedicated either full or part time to the work area and for road dust control (number of water trucks, water capacity, number of graders, etc.).	
		4)	A quantification of how much dust suppressant (gallons, tons) was applied the previous year and when and where it was applied.	
		5)	A quantification of how much watering was accomplished the previous year (gallons, water truck operating hours).	
		6)	A map outlining the pit influence boundary.	
	[R307-	309]		
II.B.3.i	Wet dri	illing sh	all be performed for all blast holes. [R307-309]	

II.B.3.j	To minimize fugitive dust on roads at the BCM, the owner/operator shall perform the following measures:	
	A. Apply water to all active haul roads located at the BCM as conditions warrant and in accordance with the FDCP, and shall	
	1) Ensure the surface of the active haul roads located within the pit influence boundary consists of road base material, blasted waste rock, crushed rock, or chemical dust suppressant, and	
	2) Apply a chemical dust suppressant to active haul roads located outside of the pit influence boundary no less than twice per year.	
	B. Ore conveyors shall be the primary means for transport of crushed ore from the BCM to the Copperton Concentrator.	
	C. Chemical dust suppressant shall be applied on unpaved access roads that receive haul truck traffic and light vehicle traffic as defined in the FDCP.	
	D. The owner/operator shall use graders to perform haul road maintenance and clean-up activities as well as other operational functions.	
	E. If, for a 12-month period, the material movement by haul trucks is below 197,000,000 tpy of ore and waste rock combined, the owner/operator may petition the Director to revise the fugitive dust control measures above.	
	[R307-309-10]	
II.B.4	Monitoring Requirements	
II.B.4.a	The owner/operator shall operate two ambient monitoring stations to monitor $PM_{10}$ in Copper and lower Butterfield Canyon area as approved by the Director. The monitoring plan will be periodically reviewed and revised as necessary. Any changes must be approved by the Direct	
	The air monitoring stations shall remain in operation, at a minimum, until the BCM material moved has achieved a minimum of 234,000,000 TPY. If after that amount of material moved has been achieved and monitoring data indicates compliance with the NAAQS, the owner/operator may petition the Director to remove the air monitoring stations.	
	[R307-410]	
II.B.4.b	The owner/operator shall utilize federal reference method (FRM) or federal equivalent method PM <sub>10</sub> monitors as specified in 40 CFR 53 and quality assurance procedures which are equal to or exceed the requirements described in the EPA Quality Assurance Manual including revisions, 40 CFR Parts 50, 53 and 58. [R307-410]	
II.B.4.c	If the $PM_{10}$ concentrations measured are greater than 135 ug/m3 (90% of the 24-hr $PM_{10}$ NAAQS) and if such concentrations have been measured for more than one day per year on an average over three (3) consecutive years, the owner/operator shall conduct a review of mine operations and other potential sources and conditions such as the Natural Events Exception Criteria.	
	If it is determined the BCM may be the source of the elevated ambient PM <sub>10</sub> concentrations, the owner/operator shall work with DAQ to review control practices and possible changes in practices to avoid future elevated concentrations.	
	[R307-410]	

II.B.4.d	<ul> <li>The owner/operator shall submit quarterly data reports within 45 days after the end of the calendar quarter and an annual data report within 90 days after the end of the calendar year.</li> <li>The quarterly report shall consist of a narrative data summary and a submittal of all data points i EPA-AIRS record format. The data shall be submitted on a compact disk (CD). The narrative data summary shall include:</li> </ul>		
	А.	A topographic map of appropriate scale with UTM coordinates and a true north arrow showing the air monitoring site locations in relation to the mine and the general area;	
	B.	A hard copy of the individual data points;	
	C.	The quarterly and monthly arithmetic means for $PM_{10}$ at actual temperature and pressure;	
	D.	The first and second highest 24-hour concentrations for PM <sub>10</sub> ;	
	E.	The quarterly and monthly wind roses;	
	F.	A summary of the data collection completeness;	
	G.	A summary of the reasons for missing data;	
	H.	An audit summary;	
	I.	A summary of any ambient air PM <sub>10</sub> exceedances;	
	J.	Calibration information; and	
	K.	Laboratory reports (for exceedance filters).	
	The an	nual data report shall consist of a narrative data summary containing:	
	А.	A topographic map of appropriate scale with UTM coordinates and a true north arrow showing the air monitoring site locations in relation to the mine and the general area;	
	B.	A pollution trend analysis;	
	C.	The annual arithmetic means for PM <sub>10</sub> ;	
	D.	The first and second highest 24-hour concentrations for $PM_{10}$ ;	
	E.	The annual wind rose;	
	F.	Annual summaries of data collection frequency and completeness;	
	G.	An annual summary of audit data;	
	H.	An annual summary of any ambient standard exceedance;	
	I.	Annual mine material moved in TPY;	
	J.	Annual summary of analytical speciation results for detectible metals (for exceedance filters); and	
	K.	Recommendations on future monitoring.	
	The Di	rector may audit the air monitoring network, the laboratory performing associated	

	analysis, and any data handling procedures at unspecified times. On the basis of the audits and subsequent reports, DAQ may recommend or require changes in the air monitoring system and associated activities in order to improve data quality and completeness. [R307-410]
II.B.4.e	The owner/operator shall contract with an independent firm to conduct quarterly performance audits of its PM <sub>10</sub> monitors. Exposed PM <sub>10</sub> filters that exceed 150 ug/m3 shall be analyzed for metals, and other constituents as requested by the Director. One filter blank per batch of ten filters or less shall also be submitted for analysis. [R307-410]
II.B.4.f	PM <sub>10</sub> and meteorological data (wind speed, wind direction, and ambient temperature) shall be collected at each site. The meteorological tower shall be located within one (1) mile of the monitor station. [R307-410]

# **PERMIT HISTORY**

This Approval Order shall supersede (if a modification) or will be based on the following documents:

Incorporates 20, 2019	Section IX, Part H.12.h of the $PM_{2.5}$ Serious SIP dated November
Supersedes	DAQE-AN105710042-18 dated January 10, 2018

### ACRONYMS

The following lists commonly used acronyms and associated translations as they apply to this document:

40 CFR	Title 40 of the Code of Federal Regulations
AO	Approval Order
BACT	Best Available Control Technology
CAA	Clean Air Act
CAAA	Clean Air Act Amendments
CDS	Classification Data System (used by Environmental Protection Agency to classify
	sources by size/type)
CEM	Continuous emissions monitor
CEMS	Continuous emissions monitoring system
CFR	Code of Federal Regulations
CMS	Continuous monitoring system
CO	Carbon monoxide
$CO_2$	Carbon Dioxide
CO <sub>2</sub> e	Carbon Dioxide Equivalent - Title 40 of the Code of Federal Regulations Part 98, Subpart A, Table A-1
COM	Continuous opacity monitor
DAQ/UDAQ	Division of Air Quality
DAQE	This is a document tracking code for internal Division of Air Quality use
EPA	Environmental Protection Agency
FDCP	Fugitive dust control plan
GHG	Greenhouse Gas(es) - Title 40 of the Code of Federal Regulations 52.21 (b)(49)(i)
GWP	Global Warming Potential - Title 40 of the Code of Federal Regulations Part 86.1818- 12(a)
HAP or HAPs	Hazardous air pollutant(s)
ITA	Intent to Approve
I B/YR	Pounds ner year
MACT	Maximum Achievable Control Technology
MMRTU	Million British Thermal Units
ΝΔΔ	Nonattainment Area
NAAOS	National Ambient Air Quality Standards
NESHAP	National Emission Standards for Hazardous Air Pollutants
NOI	Notice of Intent
NO <sub>x</sub>	Oxides of nitrogen
NSPS	New Source Performance Standard
NSR	New Source Review
$\mathbf{PM}_{10}$	Particulate matter less than 10 microns in size
PM <sub>25</sub>	Particulate matter less than 2.5 microns in size
PSD	Prevention of Significant Deterioration
DTE	Detention of Significant Detenoration
	Polential to Emit
K307	Rules Series 307
R307-401	Rules Series 307 - Section 401
$SO_2$	Sulfur dioxide
Title IV	Title IV of the Clean Air Act
Title V	Title V of the Clean Air Act
TPY	Tons per year
UAC	Utah Administrative Code
VOC	Volatile organic compounds